

## PATENT ABSTRACTS OF JAPAN

(11)Publication number : 63-141750

(43)Date of publication of application : 14.06.1988

(51)Int.Cl.

B41J 3/04

B41J 3/04

(21)Application number : 61-288290

(71)Applicant : SEIKO EPSON CORP

(22)Date of filing : 03.12.1986

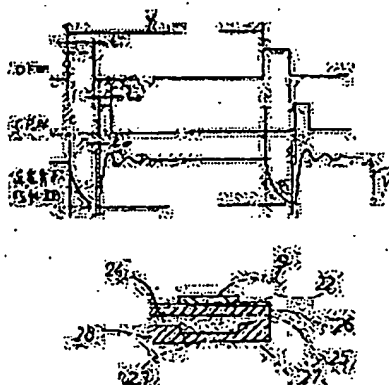
(72)Inventor : FUKANO TAKAKAZU

## (54) DETECTING DEVICE OF AIR BUBBLE FOR INK JET RECORDING HEAD

## (57)Abstract:

PURPOSE: To detect the presence of air bubbles and the state of filling-up of ink in an ink chamber, by detecting the repetition cycle of a vibration waveform in a driving circuit of a piezoelectric element and in a vibration waveform shaping circuit at the time of driving, and by detecting therefrom the presence of the air bubbles in the ink chamber.

CONSTITUTION: When a piezoelectric element driving waveform deformation  $V_0$  deformation of a piezoelectric element 9 is observed, it is seen that the piezoelectric element driving waveform  $V_0$  vibrates with a certain cycle after the piezoelectric element 9 is distorted. In the case when there are air bubbles in an ink chamber 23 or when ink is not filled up therein at all, a vibration waveform observed in this case is different from the one in a normal case since the impedance of the piezoelectric element changes, and therefore it can be distinguished from the latter. Based in that there is a large distinction between the frequency of this vibration waveform in the normal case and that in an abnormal case, it can be detected that air bubbles are present in the ink chamber 23 and that the ink is not filled up therein, by detecting the cycle of the vibration waveform.



## LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

BEST AVAILABLE COPY

PTO 06-3843

CY=JA DATE=19880614 KIND=A  
PN=63-141750

*For W/789,813*

BUBBLE DETECTOR FOR INKJET RECORDING HEAD  
[Inkujetto kiroku heddo no kiho kenshutsu sochi]

Takakazu Fukano

UNITED STATES PATENT AND TRADEMARK OFFICE  
Washington, D.C. April 2006

Translated by: FLS, Inc.

PUBLICATION COUNTRY	(19):	JP
DOCUMENT NUMBER	(11):	63-141750
DOCUMENT KIND	(12):	A
	(13):	
PUBLICATION DATE	(43):	19880614
PUBLICATION DATE	(45):	
APPLICATION NUMBER	(21):	61-288290
APPLICATION DATE	(22):	19861203
ADDITION TO	(61):	
INTERNATIONAL CLASSIFICATION	(51):	B41J 3/04
DOMESTIC CLASSIFICATION	(52):	
PRIORITY COUNTRY	(33):	
PRIORITY DATE	(32):	
PRIORITY NUMBER	(31):	
INVENTOR	(72):	FUKANO, TAKAKAZU
APPLICANT	(71):	SEIKO EPSON CORPORATION
TITLE	(54):	BUBBLE DETECTOR FOR INKJET RECORDING HEAD
FOREIGN TITLE	[54A]:	INKUJETTO KIROKU HEDDO NO KIHOU KENSHUTSU SOCHI

## Specification

### 1. Title of the Invention

Bubble Detector for Inkjet Recording Head

### 2. Claim (Amended June 28, 1993)

A bubble detector for an inkjet recording head, wherein the inkjet recording head comprises an ink chamber and a piezo-electric element installed in one of the surfaces composing the ink chamber, and wherein the bubble detector has a means for detecting the presence or absence of bubbles in the ink chamber using the oscillating waveforms generated by the piezo-electric element.

### 3. Detailed Description of the Invention

(Industrial Field of Application) (Amended June 28, 1993)

The present invention relates to an inkjet recording head used in an inkjet recording device and, more specifically, to a bubble detector for an inkjet recording head.

(Prior Art)

The inkjet recording head used in current inkjet printers contains a piezo-electric element operated by pulses to generate an electrostriction phenomenon that changes the volume of the ink chamber inside the inkjet head, increases the pressure on the ink inside the ink chamber, and jets the ink from the nozzle. (These heads usually have an ink channel consisting at the very least of a tube or a channel formed in laminated substrates with facing grooves. The piezo-electric element is installed surrounding the tube or on the outside of a substrate positioned with respect to the grooves.

The groove corresponding to the piezo-electric element communicates with the ink chamber and nozzle in the ink chamber.)

(Problem to be Solved by the Invention)

When bubbles occur in the ink chamber or the ink chamber runs low on ink, the ink droplet jetting performance of the nozzle decreases significantly. Ink droplets are not jetted at all if the nozzle becomes clogged. When an inkjet printer is used under these circumstances, all of the print data is not printed and printing mistakes occur.

The purpose of the present invention is to overcome these problems by providing a bubble detector that is able to detect bubbles in the ink chamber and to detect whether the ink chamber is low on ink.

(Means of Solving the Problem)

The present invention uses a drive circuit for a piezo-electric element and an oscillating waveform rectifying circuit when the piezo-electric element is being operated to detect the frequency of the repeated oscillating waveform and determine whether or not there are bubbles in the ink chamber.

(Working Examples)

The following is an explanation of a working example of the present invention with reference to the drawings.

As shown in FIG 3, the inkjet recording head [28] has an ink chamber [23] formed inside, and an ink reserver [24] is connected to the ink chamber [23] at the rear. A nozzle [25] is formed at the

front of the ink chamber [23]. There is an oscillating plate [26] at the top of the ink chamber [23], and an electrode shared with the piezo-electric element. The piezo-electric element [9] is also formed in the top.

As shown in FIG 1, the output terminal of the buffer [1] is connected to the base of an NPN transistor [4], and the emitter of the NPN transistor [4] is grounded. When the collector of the NPN transistor [4] is connected to a high-voltage power source  $V_H$  via bias resistance [13], it is also connected to one of the electrodes of the piezo-electric element [9] via discharge resistance [14]. The electrode on the opposite end of the piezo-electric element [9] is grounded. One of the electrodes of the piezo-electric element [9] is connected to the collector of a PNP transistor [6] via charge resistance [15].

The output terminal of the buffer [2] is connected to the base of the NPN transistor [5], and the emitter of the NPN transistor [5] is grounded. When the collector of the NPN transistor [5] is connected to the high-voltage power source  $V_H$  via resistance [12], it is also connected to the base of the PNP transistor [6]. The buffers [1, 2], the transistors [4, 5, 6] and the resistance [12-15] constitute the drive circuit.

A series circuit consisting of a capacitor [10] and resistance [16] is connected in parallel to the piezo-electric element [9]. Because the capacitor [10] and the resistance [16] form a filter, the contact point is connected to the anode of a diode [11]. When the

cathode of the diode [11] is connected to the base of the NPN transistor [7], it is also connected to the emitter of an NPN transistor [7] via resistance [17]. The emitter of the NPN transistor [7] is grounded via resistance [18]. The collector of the NPN transistor [7] is connected to logic power source Vcc. The emitter of the NPN transistor [7] is connected to the base of an NPN transistor [8] via resistance [19], and the base of the NPN transistor [8] is connected to the emitter of the NPN transistor [8] via resistance [20]. The emitter of the NPN transistor [8] is grounded. When the collector of the NPN transistor [8] is connected to the input terminal of the output buffer [3], it is also connected to the logic power source Vcc via resistance [21]. The detection signals are outputted from the output terminal of the output buffer [3]. The buffer [3], the transistors [7, 8], the diode [11], the capacitor [10] and the resistance [16-21] constitute the oscillating waveform detection circuit.

17 In an inkjet device with this configuration, the high-voltage power source  $V_H$  is initially connected to one terminal of the piezo-electric element [9] via resistance [13, 14] so the voltage  $V_0$  of this terminal of the piezo-electric element [9] is essentially  $V_H$ . Initially, the piezo-electric element [9] is distorted and the volume of the ink chamber <sup>23</sup> [25] is small. When ink droplets are jetted, pulse voltage DPW with the predetermined pulse width  $t_1$  shown in FIG 2 is applied to the input terminal of the buffer [1], transistor [4] is turned on, and the charge stored in piezo-electric element [9] is

discharged via discharge resistance [14]. At this time, the piezo-electric element [9] returns to the distorted state, the volume of the ink chamber [23] increases, and ink flows from the ink reserver [24] in the rear to the ink chamber [23]. When the predetermined pulse width is complete, tw standby occurs until the transistor [4] is completely off. Pulse voltage CPW with the predetermined pulse width  $t_2$  shown in FIG 2 is then applied to the input terminal of buffer [2]. Transistor [5] is turned off, and the base potential of the transistor [6] drops below the emitter potential of transistor [6]. Transistor [6] is simultaneously turned off, and the charge is applied from the high-power source  $V_H$  to the piezo-electric element [9] via charge resistance [15]. The piezo-electric element [9] is distorted, the volume of the ink chamber [23] is reduced, and an ink droplet is discharged from the nozzle [25]. This operation is repeated to continuously discharge ink. The repeat cycle  $T$  is determined by the specific response frequency of the head.

17 When piezo-electric element drive waveform  $V_0$  is measured during continuous operation, piezo-electric element waveform  $V_0$  occurs for a give cycle after the piezo-electric element has been distorted as shown in FIG 2. If bubbles occurs in the ink chamber [23] or it runs out of ink, the change in the piezo-electric element impedance, creates an oscillating waveform that takes longer than the normal

18 period and this is detected. Because the oscillating waveform frequency is abnormal or greater than normal, this oscillating



waveform frequency can be detected to determine whether there are bubbles in the ink chamber [2] or whether it has run out of ink.

FIG 4 through FIG 6 show the waveforms detected by the detection circuit in FIG 1 from the piezo-electric element drive waveform  $V_0$ .

FIG 4 shows the situation when there are no bubbles in the ink chamber. FIG 4 (a) shows the piezo-electric element drive waveform  $V_0$ . The DC component of the piezo-electric element drive waveform  $V_0$  is cut out by a filter consisting of capacitor [10] and resistance [16] to produce the oscillating waveform at the anode end of the diode [11] shown in FIG 4 (b). The positive component is extracted by diode [11] to obtain the waveform in FIG 4 (c). The emitter follower consisting of transistor [7] and resistance [17, 18] lowers the input impedance. The waveform rectifying circuit consisting of transistor [8], resistance [19, 20, 21] and buffer [3] generate the detection waveform in FIG 4 (d). The period of time  $T_2$  from the first burst to the second burst of the detection waveform is compared to determine whether it falls within the normal time period (i.e., when there are no bubbles).

FIG 5 shows the situation where there are bubbles in the ink chamber. FIG 5 (a) shows the piezo-electric element drive waveform  $V_0$ . The DC component of the piezo-electric element drive waveform  $V_0$  is cut out by a filter consisting of capacitor [10] and resistance [16] to produce the oscillating waveform at the anode end of the diode [11] shown in FIG 5 (b). The positive component is extracted by diode [11] to obtain the waveform in FIG 5 (c). The emitter follower

consisting of transmitter [7] and resistance [17, 18] lowers the input impedance. The waveform rectifying circuit consisting of transistor [8], resistance [19-21] and buffer [3] generate the detection waveform in FIG 5 (d). The period of time  $T_2$  from the first burst to the second burst of the detection waveform is compared to determine whether it falls within the normal time period.

FIG 6 shows the situation when ink is running low. The DC portion of the piezo-electric element operating waveform  $V_0$  is cut by the filter consisting of the capacitor [10] and the resistance [16] as shown in FIG 6 (a) to produce the oscillating waveform shown in FIG 6 (b) at the anode end of the diode [11]. The positive portion is taken out by the diode [11] to produce the waveform shown in FIG 6 (c). Transistor [7] and resistance [17, 18] are used to constitute an emitter follower, which lowers the input impedance. Transistor [8], resistance [19-21] and buffer [3] constitute a waveform rectifying circuit, which creates the detection waveform shown in FIG 6 (d). The time  $T_2$  from the first burst to the second burst of the detection waveform is compared to determine if it has occurred within the normal time period.

As explained in FIG 4 through FIG 6, the normal  $T_2$  is set initially, normal  $T_2$  is stored in a processor such as a microprocessor, the repeat time for the detection waveform during the detection process is compared to the normal  $T_2$ , and the presence or absence of bubbles and the presence or absence of ink are readily detected. When a malfunction is detected, the printer device

automatically performs inkjet head cleaning. The bubbles are removed from the ink chamber, the chamber is filled with ink, and the inkjet head is operated. When normal, non-detection operation has been verified, normal operation is repeated. In this way, automatic bubble detection and cleaning can be performed.

#### (Effect of the Invention)

As explained above, by repeating the oscillating waveform of the piezo-electric element and detecting the frequency, the present invention can detect whether or not there are bubbles in the ink chamber, whether or not the ink chamber is empty and whether or not the nozzle is clogged. Dot removal detection can be performed, malfunctions such as printing mistakes can be prevented, and initial detection is extremely effective. Because the repeated oscillating waveform frequency is detected, the oscillating waveform amplitude can be compared to the operating voltage and the oscillating cycle does not change even if the operating voltage of the printing head has to be changed due to the temperature characteristics and other factors. As a result, the detection device is highly reliable.

#### 4. Brief Explanation of the Drawings

FIG 1 is a circuit diagram of the bubble detector in a working example of the present invention. FIG 2 is a timing signal chart for the operating method of the same example. FIG 3 is a cross-sectional view of an inkjet head groove. FIG 4 (a), (b), (c) and (d) are timing signal charts used to explain the detection circuit in FIG 1 before bubbles occur. FIG 5 (a), (b), (c) and (d) are timing signal charts

used to explain the detection circuit in FIG 1 when bubbles occur.

FIG 6 (a), (b), (c) and (d) are timing signal charts used to explain the detection circuit in FIG 1 when the chamber runs out of ink.

- Oscillating waveform detection cell



FIG 4

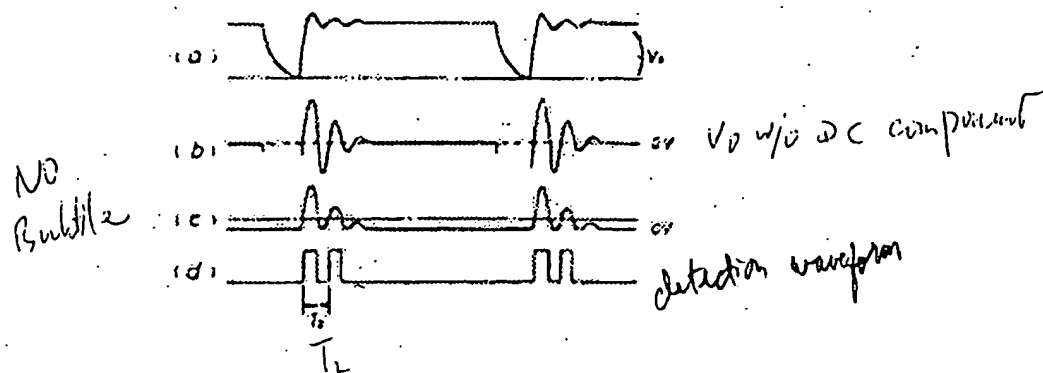


FIG 5

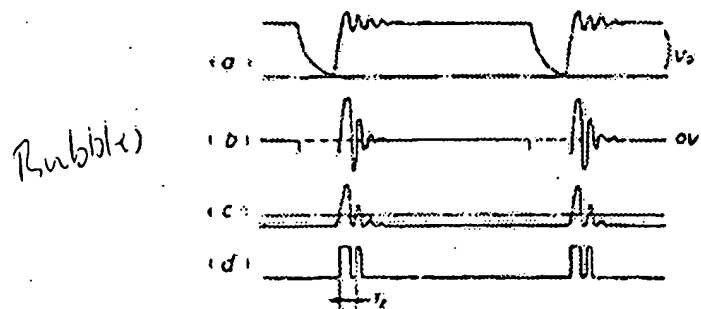
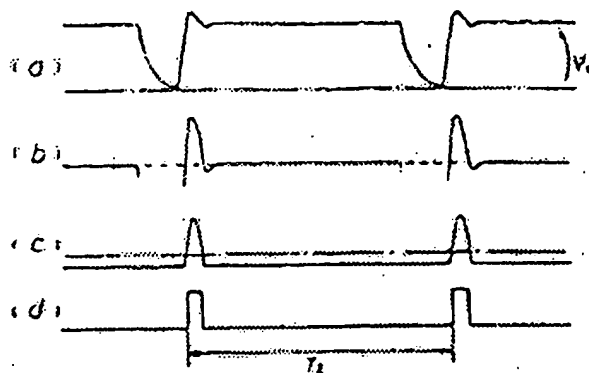


FIG 6



into running Load